



Bill of Material for Cradle Dolly (for 1988 Cradle)

Qty	Description
2	Base Frame Bar (2" Square X 3/16" wall X 43" long)

- 2 Base Frame Crossbar Ass'y
 - 1 Crossbar - 2" Square X 3/16" wall X 31.5" long
 - 1 End Plates - 2" Flat Bar X 1/4" thick X 8" long

- 2 Front Vertical Support Ass'y
 - 1 Front Post (2.5" Square X 3/16" wall X 19.5" long)
 - 1 Front Cradle Support (see drawing)
 - 1 Bottom Support (see drawing)
 - 2 Reinforcing Channel (see drawing)

- 2 Rear Post Ass'y
 - 1 Rear Post (2.5" Square X 3/16" wall X 25.5" long)
 - 1 Rear Offset Support (see drawing)
 - 1 Bottom Support (see drawing)
 - 2 Reinforcing Channel (see drawing)

- 4 5" Casters
- 4 Plate - Caster Mounting (see photo - typical)
- 16 Bolts (5/16" X 3" long + Nuts & washers)

Hardware:

- 8 Bolt - Crossbar Assy to Base Frame Bars (1/2" X 3" long)
(plus 8 Nuts & 16 washers to suit)

- 8 Bolt - Reinforcing Channel to Post (3/8" X 3.5" long)
(plus 8 Nuts & 16 washers to suit)

- 4 Bolt - Post Assy to Base Frame Bar (1/2" X 4" long)
(plus 4 Nuts & 8 Washers to suit)